

ENGINEERING LATHE PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	SIZE	QTY.
2	62100	LATHE BED	CAST IRON	7 1/2" x 1 1/2" x 3/4"	1
4	62102	TAILSTOCK FOOT	CAST IRON	2 5/8" x 2 3/8" x 2 1/2"	1
6	62104	HEADSTOCK BASE	CAST IRON	2 5/8" x 2 3/8" x 1 1/8"	1
7	62106	HEADSTOCK	CAST IRON	2 1/8" x 1 3/8" x 1 5/8"	1
40	62108	TAILSTOCK	CAST IRON	1 1/2" x 7/8" x 1 1/2"	1
11	CI300	PULLEY	CAST IRON	35 mm Ø x 1 1/8"	1
14	CI305	FACE PLATE	CAST IRON	45 mm Ø x 1/2"	1
15	MS000	SADDLE GEAR SPINDLE	MILD STEEL	5/32" Ø x 4"	1
27	MS005	TOOL POST COLUMN	MILD STEEL	3/16" Ø x 2"	1
25, 31, 36, 45, 48	MS020	LOCK BODIES, LEADSCREWS	MILD STEEL	1/4" Ø x 4"	2
50	MS030	ROLLING CENTRE	MILD STEEL	5/16" Ø x 1 1/2"	1
10	MS070	HEADSTOCK SPINDLE	MILD STEEL	5/8" Ø x 3 1/2"	1
22, 33, 44	MS075	HANDWHEELS	MILD STEEL	7/8" Ø x 1"	2
51, 52	MS078	CHUCK BODY, CHUCK FACE	MILD STEEL	1" Ø x 1"	1
19	MS093	GIB STRIP	MILD STEEL	1/16" x 3/8" x 1 1/2"	1
38	MS108	CUTTING TOOLS	MILD STEEL	1/8" x 1/8" x 3 1/2"	1
29	MS121	CROSS SLIDE KEEP	MILD STEEL	1/8" x 1/2" x 3"	1
55	MS122	CHUCK JAWS	MILD STEEL	3/16" x 3/8" x 2"	2
28	MS168	CROSS SLIDE	MILD STEEL	1/4" x 7/8" x 2 1/2"	1
37, 41	MS194	TOOL POST, TAILSTOCK CLAMP	MILD STEEL	5/8" x 5/8" x 2 1/2"	1
16	MS204	SADDLE	MILD STEEL	1 1/4" x 2" x 2 1/4"	1
12	MS220	NUTS	MILD STEEL	1/2" HEX x 1"	1
21, 24, 32, 35, 43, 47	MS250	HANDLES	MILD STEEL	1/8" Ø x 1"	6
53	SV280	CHUCK PINS	SILVER STEEL	1/16" Ø x 1 1/2"	2
26, 49	BR305	LOCK THREADS	BRASS	1/8" Ø x 2"	1
9	PH710	HEADSTOCK BUSHES	BRONZE	3/4" Ø x 3/4"	2
1	61410	RACK	MILD STEEL	3/16" x 3/16" x 5 5/16"	1
18	61412	RACK GEAR	MILD STEEL	9/32" Ø x 25/32"	1
17	61414	SADDLE GEAR	MILD STEEL	17/32" Ø x 13/32"	1

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30	71682	SET SCREWS	MILD STEEL	7BA x 3/8"	2
3	71680	SET SCREWS	MILD STEEL	7BA x 1/4"	4
5	71674	SET SCREWS	MILD STEEL	5BA x 3/8"	2
8	71701	BOLTS	MILD STEEL	5BA x 7/8"	2
42	71751	NUT	MILD STEEL	2BA FULL	1
23, 34	71762	NUTS	MILD STEEL	5BA HALF	2
54	71770	CHEESE HEAD SCREWS	MILD STEEL	5 BA x 1/4"	4
56	71819	GRUB SCREWS	MILD STEEL	2BA x 1/4"	4
13, 46	71822	GRUB SCREWS	MILD STEEL	5BA x 1/4"	2
20, 39	71825	GRUB SCREWS	MILD STEEL	7BA x 1/8"	11



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