

STUART No.1 PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	SIZE	QTY.
2	00001	CYLINDER	CAST IRON	3" x 3 1/4" x 2 7/8"	1
7	00005	BOTTOM CYLINDER COVER	CAST IRON	3" x 3 3/4" x 7/8"	1
17	00010	STANDARD	CAST IRON	1 15/16" x 2 1/2" x 6 3/8"	1
21	00004	TOP CYLINDER COVER	CAST IRON	3" Ø x 1/2"	1
29	00006	VALVE CHEST	CAST IRON	3/4" x 2 1/2" x 2 1/2"	1
38	00007	VALVE CHEST COVER	CAST IRON	2 1/8" x 2 1/2" x 5/16"	1
44	00003	SOLEPLATE	CAST IRON	6 3/4" x 3 3/8" x 1 1/2"	1
45	00002	BOXBED	CAST IRON	8 7/8" x 3 3/4" x 2 1/2"	1
50	70155	CONROD	CAST IRON	1 5/8" x 1 1/8" x 3 7/8"	1
57	00011	FLYWHEEL	CAST IRON	7 1/4" Ø x 1"	1
59	CI300	ECCENTRIC SHEAVE	CAST IRON	35mm Ø x 1 1/8"	1
4	CI315	PISTON	CAST IRON	55mm Ø x 1"	1
27	00020	VALVE ROD GUIDE	GUNMETAL	1 1/8" x 1 1/2" x 1 1/4"	1
35	60325	SLIDE VALVE	GUNMETAL	1 1/8" sq x 5/8"	1
9, 28, 80, 84	00023	GLANDS	GUNMETAL	1 5/8" x 7/8" x 1/2"	4
54	00027	MAIN BEARING TOPS	GUNMETAL	1 3/4" x 1" x 5/8"	2
54a	00028	MAIN BEARING BOTTOMS	GUNMETAL	1" x 1" x 1/2"	2
62	00030	ECCENTRIC STRAP TOP	GUNMETAL	2 1/8" x 3/8" x 1 1/4"	1
65	00031	ECCENTRIC STRAP BOTTOM	GUNMETAL	2 1/8" x 3/8" x 1"	1
51	PH750	CONROD BEARING	BRONZE	1/2" x 3/4" x 3 1/2"	1
48	MS060	CRANKSHAFT	MILD STEEL	1/2" Ø x 10 1/2"	1
74	MS062	CROSSHEAD BOLT	MILD STEEL	5/16" Ø x 2"	1
42	MS095	GUIDE PLATES	MILD STEEL	1/16" x 1/2" x 6"	1
26, 49, 61	MS195	VALVE ROD CROSSHEAD, CRANKWEBS, ECCENTRIC ROD	MILD STEEL	1/2" x 5/8" x 7"	2
13	MS197	PISTON ROD CROSSHEAD	MILD STEEL	5/8" x 3/4" x 1 1/2"	1
68	MS200	COLUMN	MILD STEEL	1/2" x 1 1/2" x 7"	1
25	SS260	VALVE ROD	STAINLESS	3/16" Ø x 4 1/2"	1
6	SS275	PISTON ROD	STAINLESS	5/16" Ø x 5"	1
30	BR380	VALVE OPERATING BLOCK	BRASS	3/16" x 1/2" x 3/4"	1
1	AL610	CYLINDER LAGGING	ALUMINIUM	9" x 2 7/8"	1
8, 31	72432	GLAND PACKING	GRAPHITE YARN	1mm x 6"	2
14, 20, 36, 37, 79, 83	72433	GASKETS	OAKENSTRONG	12" sq	1
5	72405	PISTON RINGS	CAST IRON	2" Ø x 1/8"	2

STUART No.1 PARTS LIST (Continued)

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	SIZE	QTY.
43	71670	SETSCREWS	MILD STEEL	4BA x 3/8"	6
15a	71781	COUNTER SUNK SCREW	MILD STEEL	2BA x 1/2"	1
3	71815	ROUND HEAD SCREWS	BRASS	8BA x 1/8"	4
52	71691	BOLTS	MILD STEEL	2BA x 1 1/2"	2
76	71693	BOLT	MILD STEEL	4BA x 3/4"	1
66	71696	BOLTS	MILD STEEL	4BA x 1 1/4"	2
63	71698	BOLTS	MILD STEEL	5BA x 1/2"	2
71	22853	STUDS	MILD STEEL	1/4" BSF x 7/8"	2
46	22856	STUDS	MILD STEEL	1/4" BSF x 1 1/2"	4
15, 22, 69	71714	STUDS	MILD STEEL	2BA x 3/4"	13
18, 55	71715	STUDS	MILD STEEL	2BA x 1"	6
40, 78, 82	71720	STUDS	MILD STEEL	4BA x 5/8"	6
10, 32	71723	STUDS	MILD STEEL	4BA x 7/8"	4
24	71726	STUDS	MILD STEEL	4BA x 1 1/2"	8
47, 72, 73, 75	22864	NUTS	MILD STEEL	1/4" BSF FULL	8
16, 19, 23, 53, 56, 70	71751	NUTS	MILD STEEL	2BA FULL	21
11, 33, 39, 41, 64, 67, 81, 85	71752	NUTS	MILD STEEL	4BA FULL	20
64	71753	NUTS	MILD STEEL	5BA FULL	2
12, 34, 77	71761	NUTS	MILD STEEL	4BA HALF	5
58	71819	GRUBSCREW	MILD STEEL	2BA x 1/4"	1
60	71821	GRUBSCREW	MILD STEEL	4BA x 3/16"	1



STUART MODELS

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