


OIL FIELD PUMP PARTS LIST

PARTS LIST

ITEM No.	PART No.	DESCRIPTION	MATERIAL	SIZE	QTY.
3	61552	FLYWHEEL	CAST IRON	2 ⁵ / ₈ "Ø x 1 ³ / ₁₆ "	1
15	80138	BASEPLATE	CAST IRON	9 ¹ / ₈ "x 3 ¹ / ₄ "x 2 ⁵ / ₈ "	1
23	70281	CONTROL WEIGHTS	CAST IRON	4"x 1 ¹ / ₂ "x 5 ¹ / ₁₆ "	2
24	61550	CONTROL ARMS	CAST IRON	2 ¹ / ₄ "x 1 ¹ / ₈ "x 9 ¹ / ₁₆ "	2
38	70279	PUMP HEAD	CAST IRON	3 ⁷ / ₈ "x 1"x 5 ¹ / ₈ "	1
27	70284	ARM BLOCK	GUN METAL	4 ³ / ₈ "x 7 ¹ / ₈ "x 3 ¹ / ₄ "	1
30	80144	FRONT SUPPORT LEGS	GUN METAL	6"x 2 ¹³ / ₁₆ "x 1 ³ / ₁₆ "	1
48	61580	PUMP BASE	GUN METAL	1 ³ / ₁₆ "sq x 5 ¹ / ₁₆ "	1
49	70286	LOWER PUMP BODY	GUN METAL	2 ¹ / ₈ " x 1 ⁵ / ₁₆ "x 1 ³ / ₁₆ "	1
51	61578	UPPER PUMP BODY	GUN METAL	1 ³ / ₈ " x 1 ⁹ / ₁₆ "x 1 ³ / ₁₆ "	1
69, 73, 74	61582	PIPE UNIONS	GUN METAL	7 ¹ / ₈ " x 7 ¹ / ₈ "x 7 ¹ / ₁₆ "	3
2,7,12	MS010	SPINDLES	MILD STEEL	3 ¹ / ₁₆ "Ø x 5 1 ¹ / ₂ "	1
63	MS013	SUPPORT COLUMNS	MILD STEEL	3 ¹ / ₁₆ "Ø x 7 1 ¹ / ₂ "	2
11,42	MS020	SPINDLES	MILD STEEL	1 ¹ / ₄ "Ø x 4"	2
26	MS040	SCREWS(2 OFF)	MILD STEEL	3 ¹ / ₈ "Ø x 1 1 ¹ / ₂ "	1
25,46,47	MS045	PINS, SCREW	MILD STEEL	3 ¹ / ₈ "Ø x 3"	1
66	MS122	BRACKET	MILD STEEL	3 ¹ / ₁₆ "x 3 ¹ / ₈ "x 2"	1
16,18	MS155	BEARING BLOCK CAPS	MILD STEEL	1 ¹ / ₄ "x 3 ¹ / ₈ "x 3 ¹ / ₂ "	1
17	MS175	BEARING BLOCK CAP	MILD STEEL	5 ¹ / ₁₆ "x 1 ¹ / ₂ "x 2 ¹ / ₂ "	1
35	MS196	BEAM	MILD STEEL	5 ¹ / ₈ "x 5 ¹ / ₈ "x 7"	1
57	SV290	PIN	SILVER STEEL	3 ¹ / ₃₂ "Ø x 1"	1
55	SS260	STROKE SLIDE	STAINLESS	3 ¹ / ₁₆ "Ø x 4 ¹ / ₂ "	1
56	SS280	PISTON SLIDE	STAINLESS	3 ¹ / ₈ "Ø x 5"	1
33,34	BX480	JOURNAL BLOCKS	BRASS	 x 1 1/2"	1
21,29	BR314	SUPPORT ARMS/ REAR LEG	BRASS	1 ¹ / ₄ "Ø x 7"	2
43,56a	BR315	SPACERS/ BUSH	BRASS	5 ¹ / ₁₆ "Ø x 3 ¹ / ₄ "	2
4,5,8,13,14	BR320	BUSHES	BRASS	7 ¹ / ₁₆ "Ø x 1"	3
39,61	BR370	HEAD LINKS x2/ BLOCKS x2	BRASS	1 ¹ / ₈ "x 3 ¹ / ₈ "x 4"	1
65	BR380	GUIDE BLOCK	BRASS	3 ¹ / ₁₆ "x 1 ¹ / ₂ "x 3 ¹ / ₄ "	1
54	BR385	CROSSHEAD	BRASS	1 ¹ / ₄ "sq x 3 ¹ / ₄ "	1
44	BR402	BRACES	BRASS	3 ¹ / ₈ "sq x 5"	2
22	BR410	SWIVEL ARM	BRASS	1 ¹ / ₂ "sq x 2 ¹ / ₈ "	1
50,72,77	BR445	PLUGS	BRASS	.365 HEX x 1"	2
1,9	61591	GEARS	BRASS	15 T	2
6,10	61592	GEARS	BRASS	60 T	2
58	61456	"O" RING	RUBBER	1 ¹ / ₄ " Outside Ø	1
71,73a,76	72428	WASHERS	ALUMINIUM	1 ¹ / ₄ " Inside Ø	3
70,75	72389	BALLS	STAINLESS	5 ¹ / ₃₂ "Ø	2
59		WIRES	SPRING STEEL	21 Gauge x 10"	1

PARTS LIST Cont.

ITEM No.	PART No.	DESCRIPTION	MATERIAL	SIZE	QTY.
60	71681	SETSCREWS	STEEL	7BA x 5/16"	2
31, 68	71674	SETSCREWS	STEEL	5BA x 3/8"	10
67	71673	SETSCREWS	STEEL	5BA x 5/16"	1
62	71669	SETSCREWS	STEEL	4BA x 1/4"	2
36, 52	71704	BOLTS	STEEL	7BA x 7/16"	12
19	71698	BOLTS	STEEL	5BA x 1/2"	8
40	71723	STUDS	STEEL	4BA x 7/8"	2
37, 45, 53, 64	71753	NUTS	STEEL	5BA FULL	16
20, 28, 41	71752	NUTS	STEEL	4BA FULL	8
32	71751	NUTS	STEEL	2BA FULL	1



STUART MODELS

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