




STUART TWIN VICTORIA PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	SIZE	QTY.
5	80061	CYLINDERS	CAST IRON	1 3/4" x 1 5/8" x 2 1/16"	2
9	60476	FRONT CYLINDER COVERS	CAST IRON	1 5/8" Ø x 1/2"	2
25	80102	SOLEPLATES	CAST IRON	13 1/2" x 2 3/8" x 1"	2
31	60563	VALVE CHESTS	CAST IRON	1 3/8" x 1/2" x 2 1/4"	2
39	60565	VALVE CHEST COVERS	CAST IRON	1 3/8" x 1/8" x 1 1/2"	2
51, 62	60482	CRANKS	CAST IRON	1 5/8" x 3/8" x 3/4"	2
57	70081	FLYWHEELS	CAST IRON	7" Ø x 1"	2
2	CI295	PISTONS	CAST IRON	30mm Ø x 3/4"	2
16	CI305	BACK CYLINDER COVERS	CAST IRON	45mm Ø x 1/2"	2
36	60843	SLIDE VALVES	BRASS	3/16" x 5/8" x 3/8"	2
70a, 72	MS000	BEARING RODS, STUDS	MILD STEEL	5/32" Ø x 4"	2
42, 44	MS020	SPACERS	MILD STEEL	1/4" Ø x 4"	2
65	MS040	CRANKPINS	MILD STEEL	3/8" Ø x 1 1/2"	2
52	MS052	CRANKSHAFT	MILD STEEL	7/16" Ø x 7"	1
55, 59	MS080	ECCENTRIC SHEAVES	MILD STEEL	1 1/4" Ø x 3/4"	2
68, 74, 75	MS105	LINKS, CLEVIS, ECCENTRIC RODS	MILD STEEL	3/32" x 1/4" x 11"	2
43, 45	MS130	GUIDE BARS	MILD STEEL	3/16" x 1/4" x 7 1/4"	4
28, 69, 73	MS140	VALVE ROD CROSSHEAD, LEVERS	MILD STEEL	1/4" sq. x 3"	2
46	MS165	BRIDGES	MILD STEEL	1/4" x 1/2" x 2 1/2"	2
24	MS177	PISTON ROD CROSSHEADS	MILD STEEL	3/8" sq. x 1"	2
49	MS195	CONRODS	MILD STEEL	1/2" x 5/8" x 7"	2
11, 18	MS210	BRACKETS	MILD STEEL	20mm x 20mm x 4 1/2"	2
29, 50	SS225	VALVE RODS, WRIST PINS	STAINLESS	1/8" Ø x 2 3/4"	4
1	SS260	PISTON RODS	STAINLESS	3/16" Ø x 4 1/2"	2
53, 63	SV290	PINS	SILVER STEEL	3/32" Ø x 1 1/2"	1
32	BR365	VALVE OPERATING BLOCKS	BRASS	1/8" x 1/4" x 3/8"	2
48	BR415	CROSSHEADS	BRASS	5/8" x 3/4" x 1 3/4"	2
78, 81	BX485	ECCENTRIC STRAPS	BRASS	 x 3/8"	2
21, 30, 88, 92	BX490	GLANDS	BRASS	 x 2"	2
54, 61	BX495	MAIN BEARINGS	BRASS	 x 3/4"	2
66	PH700	BUSHES	BRONZE	1/2" Ø x 3/4"	2
8, 15	61810	CYLINDER COVER GASKETS	OAKENSTRONG	1 19/32" Ø	2
37, 38	61811	VALVE CHEST GASKETS	OAKENSTRONG	1 3/8" x 1 1/16"	2
87, 91	61812	GLAND GASKETS	OAKENSTRONG	13/16" x 13/32"	2
20, 33	72432	GLAND PACKING	GRAPHITE YARN	1mm x 6"	2
4	30340	"O" RINGS	RUBBER	1" Ø	2

STUART TWIN VICTORIA PARTS LIST (Continued)

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL	SIZE	QTY.
10a, 17a	71787	COUNTER SUNK SCREWS	MILD STEEL	7BA x 1/4"	8
26, 64	71666	SET SCREWS	MILD STEEL	2BA x 3/8"	12
76, 79	71681	SET SCREWS	MILD STEEL	7BA x 5/16"	8
84	71699	BOLTS	MILD STEEL	5BA x 5/8"	2
82	71707	BOLTS	MILD STEEL	7BA x 5/8"	4
70	71730	STUDS	MILD STEEL	5BA x 5/8"	2
6, 13, 86, 90	71736	STUDS	MILD STEEL	7BA x 3/8"	16
7, 14, 22, 34	71738	STUDS	MILD STEEL	7BA x 1/2"	16
27	71742	STUDS	MILD STEEL	7BA x 7/8"	12
41, 41a	71745	STUDS	MILD STEEL	7BA x 1 5/16"	8
67	71751	NUTS	MILD STEEL	2BA FULL	2
71, 71a, 85	71753	NUTS	MILD STEEL	5BA FULL	10
10, 12, 17, 19, 23, 35, 40, 47, 77, 80, 83, 89, 93	71755	NUTS	MILD STEEL	7BA FULL	64
3	71762	NUTS	MILD STEEL	5BA HALF	2
58	71820	GRUB SCREWS	MILD STEEL	2BA x 3/8"	2
56, 60	71822	GRUB SCREW	MILD STEEL	5BA x 5/16"	2
69a, 73a	71827	GRUB SCREWS	MILD STEEL	7BA x 3/16"	4



STUART MODELS

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